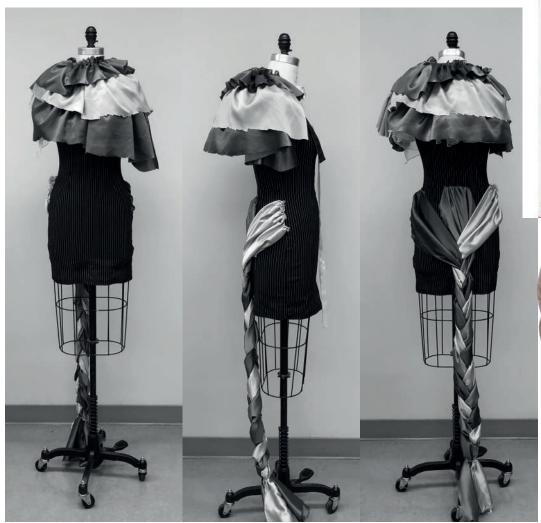
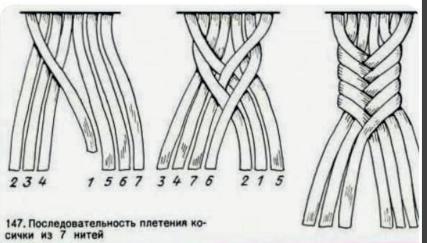
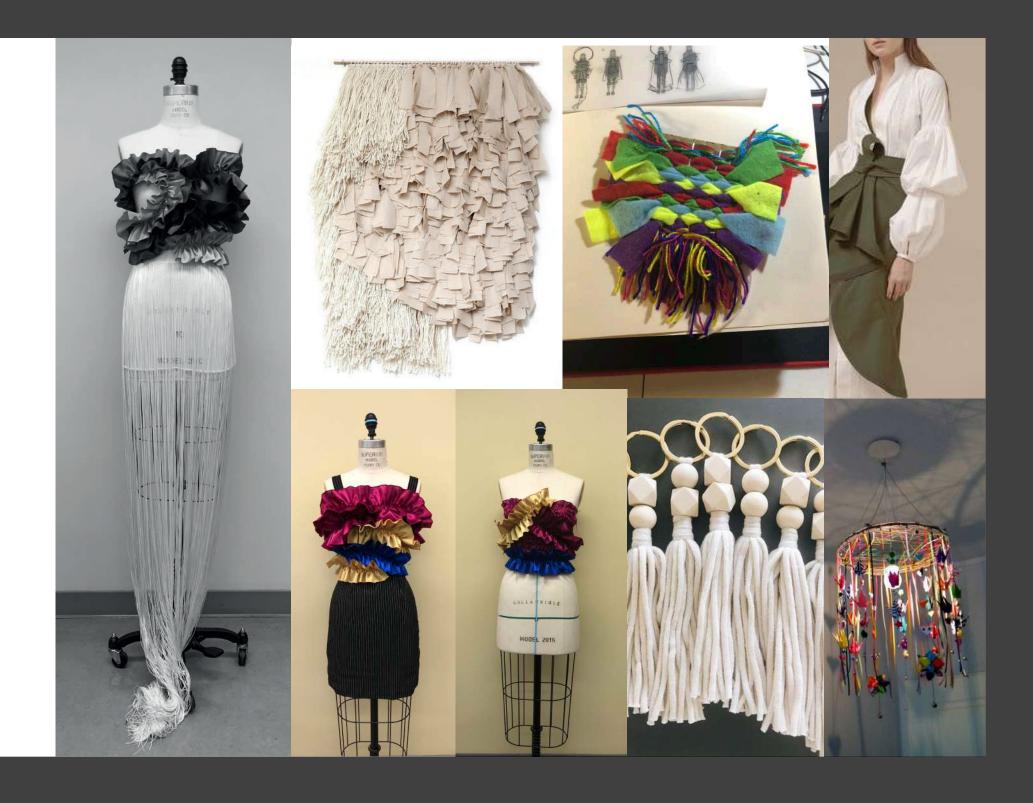
## Second research & development beading bringes X mutiple layers









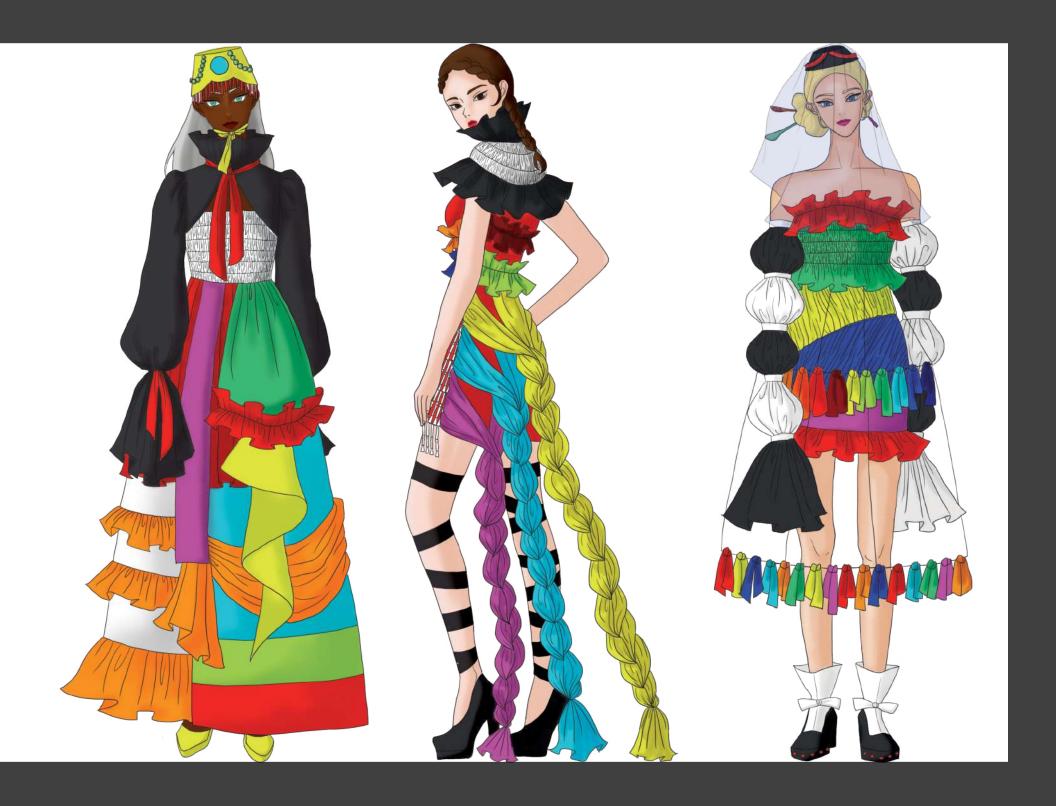


## Illustrations with flats



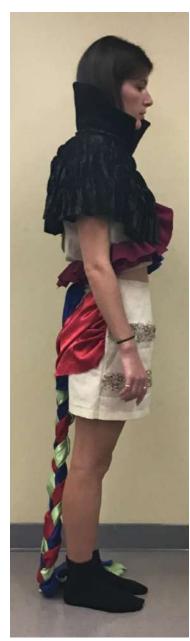






## First prototype







## Revised design & Second prototype







